

Del 1.25

Work Order ID 76229

Monday, November 07, 2011 2:44:07 PM

\*76229\*

Page 1

Item ID: D3417-9

Accept

\*N900040100\*

Setup

Start

\*NS1\*

Revision ID:

Item Name: Washer

Stop

\*NS2\*

Start Date: 11/7/2011 Start Qty: 40.00

\*40\*

Cust Item ID:

Required Date: 11/16/2011 Req'd Qty: 40.00

\*40\*

Customer:

Reference:

Approvals: Process Plan:

Date: 11/11/07

Tooling:

Date:

Run

Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
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D3417	F	
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100 0.00

\*100\* Hardinge CNC LATHE SMALL

Doosan

Memo

Doosan Lathe

1-Turn as per Folio FA954

Folio Rev:

Dwg D3417 Rev:

2-Deburr

SH 10/10/14

40 J

110 0.00

\*110\* QC

Memo

Quality Control

0.00

SH 10/10/14

40 J

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 76229

\*76229\*

Page 2

Monday, November 07, 2011 2:44:07 PM

Item ID:	D3417-9	Accept	*N900040100*	Setup	Start	*NS1*	
Revision ID:							
Item Name:	Washer				Stop	*NS2*	
Start Date:	11/7/2011	Start Qty:	40.00	*40*	Cust Item ID:		
Required Date:	11/16/2011	Req'd Qty:	40.00	*40*	Customer:		
Reference:							
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	*NR1*
	QC:	Date:	SPC (Y/N):	Date:		Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 <b>*120*</b> QC	QC8- Inspect parts - second check Memo	0.00	ark	11/11/14		40	0		
130 <b>*130*</b> Packaging	Identify as per dwg & Stock Location Memo	0.00						Sp 11-11-15	
140 <b>*140*</b> QC	QC21- Final Inspection - Work Order Release Memo	0.00						11/11/15	DD

11/11/15  
CJ

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**Picklist Print**

Page 1

Monday, November 07, 2011 2:44:13 PM

Work Order ID: 76229

**\*76229\***

Parent Item: D3417-9

**\*D3417-9\***

Parent Item Name: Washer

Start Date: 11/7/2011

Required Date: 11/16/2011

Start Qty: 40.00

Required Qty: 40.00

Comments: Ipp Rev:A New Issue 10-08-03 JLM Verified By:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRINR1.2500		Purchased		No			f	30.6390		1.246316		**	

**\*MDFI RINR1 2500\***

DELRIN ROUND BAR 1.25"

Location	Loc Qty	Loc Code
MAT055	30.639	
114586	6.639	
119133	24	

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<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<i>70299</i>
<b>Description:</b> Washer	<b>Part Number:</b>	<b>D3417-9</b>
<b>Inspection Dwg:</b> D3417 <b>Rev:</b> F		<b>Page 1 of 1</b>

# FIRST ARTICLE INSPECTION CHECKLIST

Measured by:		Audited by:		Preliminary Approval:	
Date:	11/10/14	Date:	11/11/14	Date:	

Rev	Date	Change	Revised by	Approved
A	10.11.08	New Issue	KJ	

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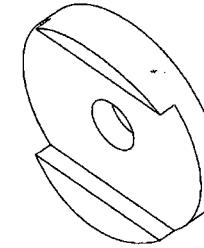
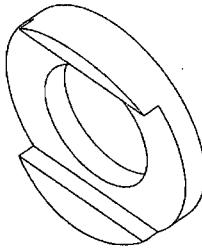
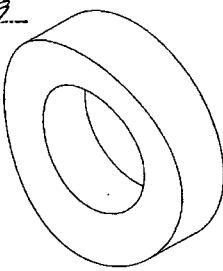
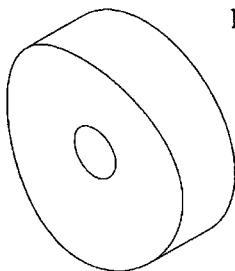
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK CR. R

NO. 74229

11/11/07

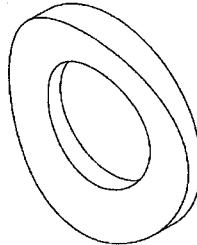


D3417-1 WASHER

D3417-3 WASHER

D3417-5 WASHER

D3417-7 WASHER



D3417-9 WASHER

NOTES:

- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL, ROD  
REF DART SPEC M-DELRIN-R  
OR BLACK DELRIN II 150E OR ACETRON GP ACETAL, BAR  
REF DART SPEC M-DELRIN-B  
OR BLACK DELRIN II 150E OR ACETRON GP ACETAL, SHEET  
REF DART SPEC M-DELRIN-S
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3417-1, 0.020 lbs  
D3417-3, 0.010 lbs  
D3417-5, 0.010 lbs  
D3417-7, 0.004 lbs

RELEASED  
2010-09-15  
VM

F	ADD D3417-9 (ZN B5-3)	SC	10.07.26
E	ADD D3417-7 (ZN A2-2)	RF	09.06.30
D	ADD -5 WASHER (ZN B2-1, B2-2); REFORMAT TO "B" SIZE & UPDATE TO CURRENT STANDARDS; REASON: INSTALLATION OF NEW TOW RING	AJS	08.07.28
C	REMOVE CBORE, WIDEN	PH	05.06.30
B	CHANGE TO ROUND WASHER	PH	05.06.10
A	NEW ISSUE	PH	05.03.31
REV.	DESCRIPTION	BY	DATE
DESIGN	SC	DART AEROSPACE LTD	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	SC	DRAWING NO.	REV. F
MFG. APPR.	SC	D3417	SHEET 1 OF 3
APPROVED	SC	TITLE	SCALE
DE APPR.	SC	WASHER	NTS
DATE	10.07.26	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISCLOSED TO ANY OTHER PERSON WITHOUT WRITTEN APPROVAL FROM DART AEROSPACE LTD.	

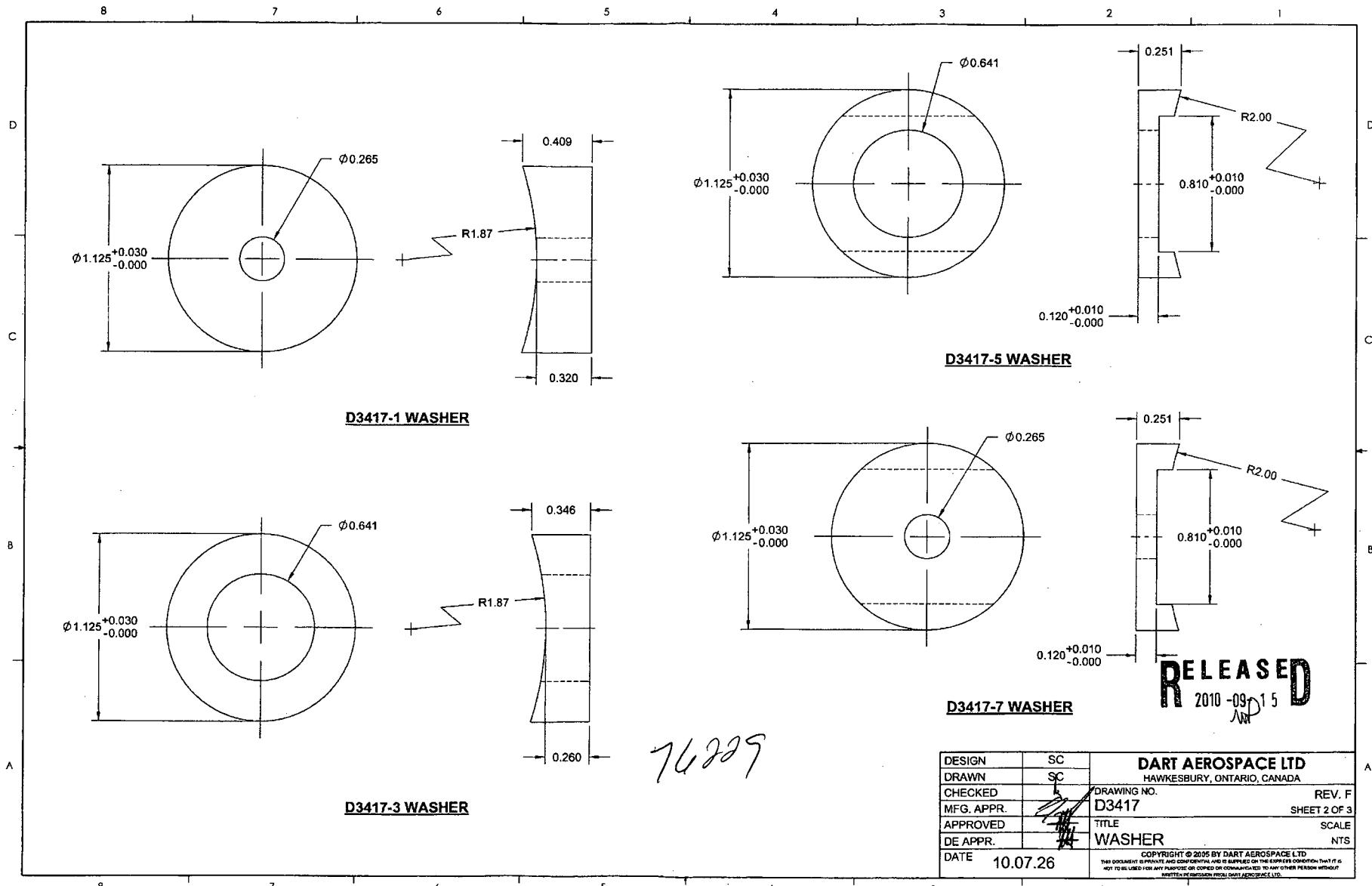
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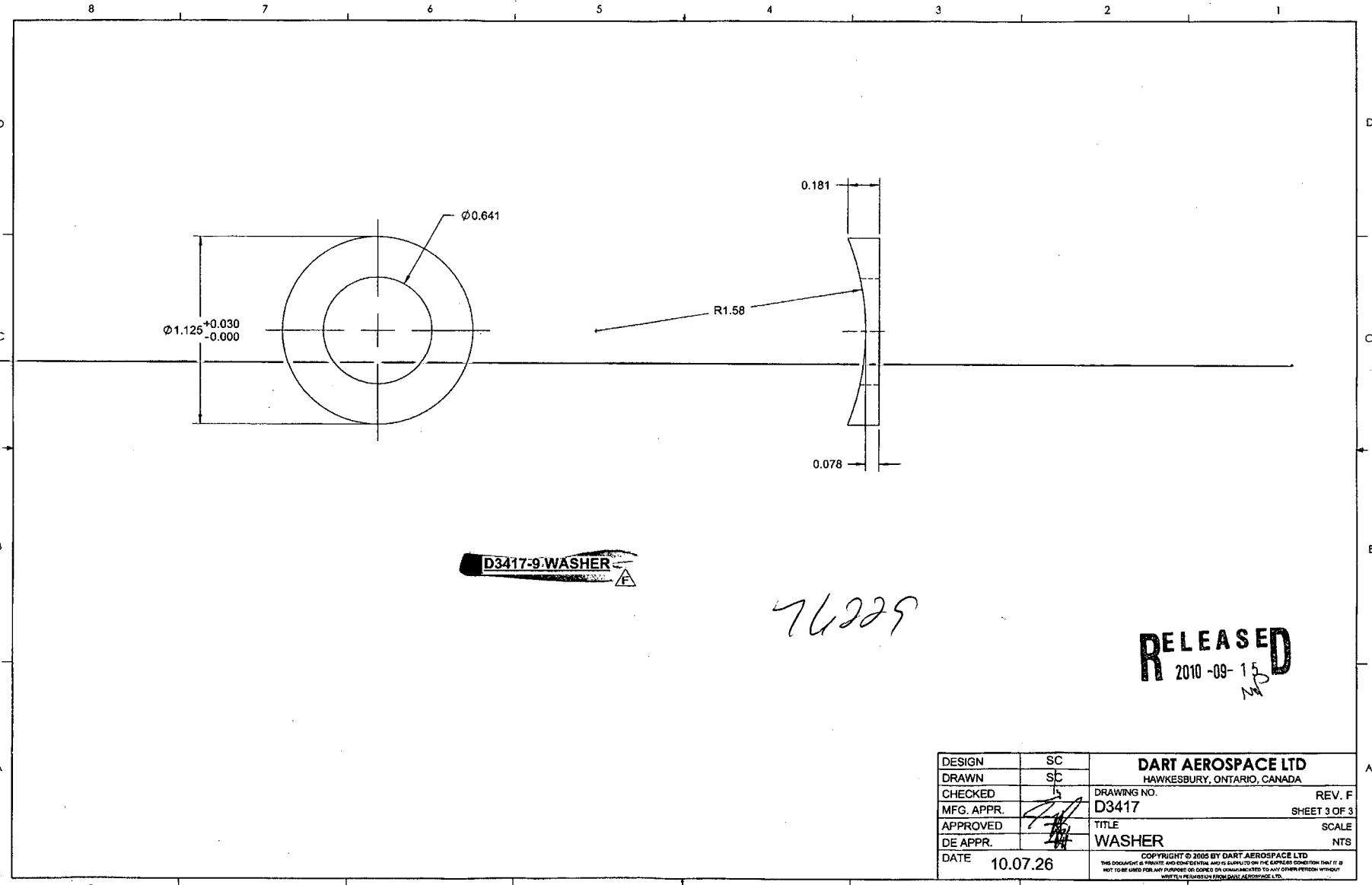
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